

ALTECH PA6 A 2025/320 GF25 UV

(Last update: 05.05.2022)

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	25 % glass fibres
Colour	grey
Special Features	heat stabilised,UV stabilised,nucleated,processing stabilised
Market Segment	Automotive,Machinery,building and construction,sport and leisure
Application Area	injection moulded parts
Typical Applications	clothing / fasteners,housings,functional components,handles

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	7000 / -	MPa	ISO 178
Flexural Strength	200 / -	MPa	ISO 178
Tensile Modulus	8000 / -	MPa	ISO 527
Tensile Strength at Break	130 / -	MPa	ISO 527
Tensile Elongation at Break	2.4 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	37 / -	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	35 / -	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5 / -	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	4 / -	kJ/m²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	206 / *	°C	ISO 75-1/-2
DSC (Melt Point)	220 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.2 - 0.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
Physical Properties			
Density	1320 / -	kg/m³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.



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